

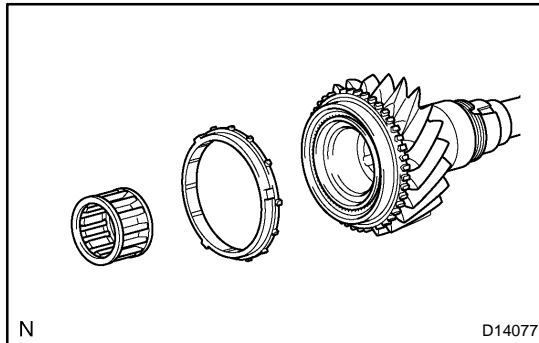
## REASSEMBLY

### 1. INSTALL OUTPUT SHAFT BEARING

- (a) Using SST and a press, install a new output shaft bearing to the output shaft.

SST 09710-20010 (09710-06060), 09950-60010 (09951-00650)

- (b) Apply grease to the output shaft bearing



### 2. INSTALL NEEDLE ROLLER BEARING

### 3. INSTALL SYNCHRONIZER RING

- (a) Apply gear oil to the synchronizer ring.  
(b) Install the synchronizer ring to the output shaft.